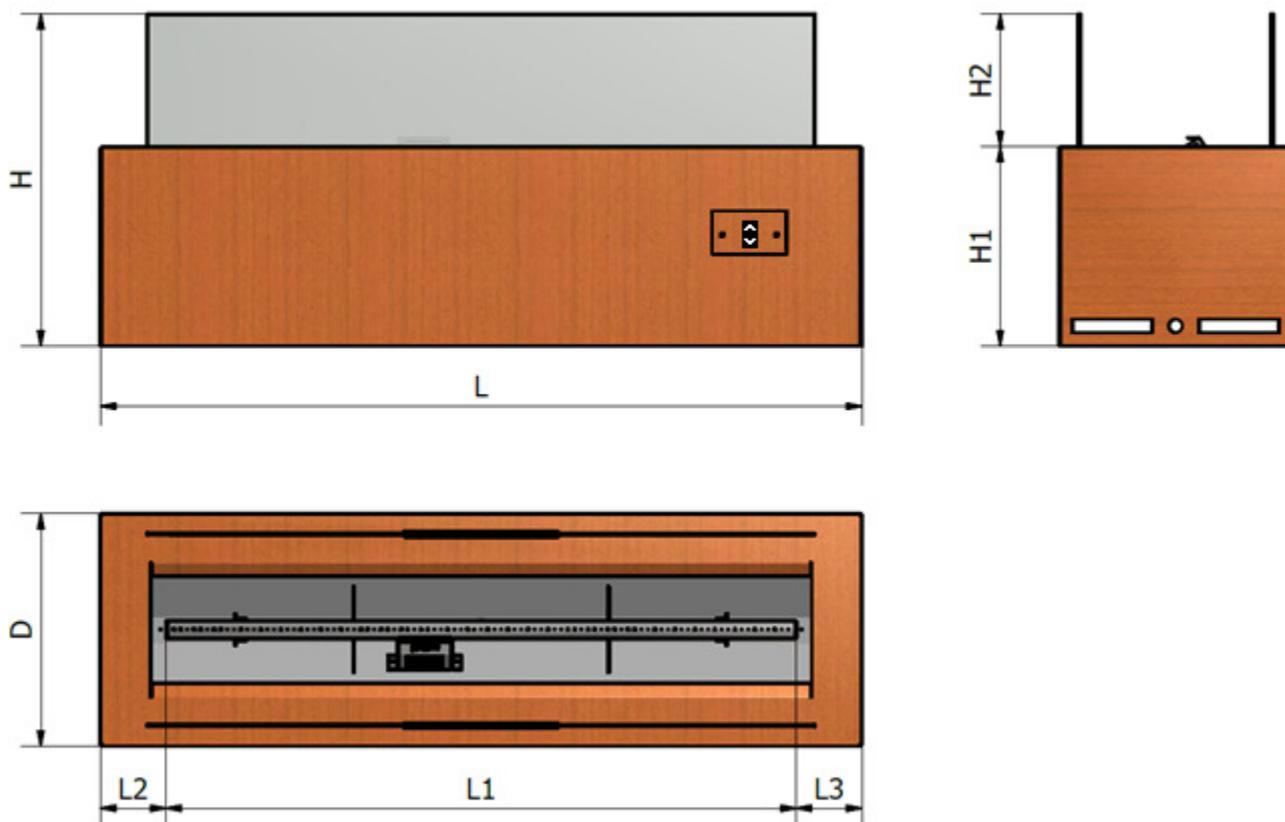


INSTALLATION and USER'S MANUAL

GaLiO Corten #2

G20/G25 (Natural Gas) G30/G31 (Propane-Butane/Propane)



| | H | H1 | H2 | L | L1 | L2 | L3 | D |
|------|-----|-----|-----|------|-----|----|----|-----|
| [mm] | 500 | 300 | 200 | 1140 | 944 | 98 | 98 | 350 |

**Manufactured by
Planika Sp. z o.o.
Bydgoska 38
86-061 Brzoza
Poland**

IT IS OBLIGATORY TO READ AND KEEP THIS INSTRUCTION MANUAL.

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1. INTRODUCTION

The GaLiO Corten fireplace is a decorative fuel-effect gas appliances destined only for outdoor use. It is obligatory to acquaint oneself with the below installation manual and user's manual before committing to the installation and use of the Galio Corten fireplace. This manual is to be kept safe for the lifetime of the device.

2. SAFETY INSTRUCTIONS

- Read the instructions before using the appliance.
- Use outdoors only.
- The GaLiO Corten fireplace should be installed and controlled annually according to the below installation manual as well as enforced national and local laws regarding gas safety (installation and use).
- One needs to assess whether the data on the product plaque complies with the local type of gas and pressure.
- Do not change the structure of the device or its sealed elements nor modify the default settings of the GaLiO Corten fireplace.
- Do not set any additional imitation blocks nor any glowing coal fragments on the burner or in the combustion chamber.
- A CO₂ or a powder fire extinguisher needs to be placed near the device.
- During the first ignition the GaLiO Corten fireplace needs to be burnt on maximum level for a few hours in order for the elements to acquire correct temperature and for the remains of paint, lacquer and lubricant to evaporate.
- Do not move the device while it's working.
- GaLiO Corten has been designed for decorative purposes. The surface of the GaLiO Corten fireplace including the glass screens may get hot (up to 100 degrees Celsius) with the exception of the side walls of the appliance and the control panel. **WARNING!!!** Parts of the device that are easy to reach may be very hot. Keep children away from the device.
- Glass panels must be installed when GaLiO Corten is in use.
- This appliance must be kept away from flammable materials during use. Do not place any combustible materials within a distance of 1 m of GaLiO Corten and 2 m over the appliance (Figure 1).



Figure 1: Minimum distance to flammable materials

- When the GaLiO Corten fireplace is on it's not to be exposed to rain.
- When not being used the GaLiO Corten is to be protected from atmospheric conditions and the main valve of the gas cylinder needs to be turned off.
- If the GaLiO Corten is not in use for a longer period of time (e.g. winter time), we advise you to store it inside.

- Corrosion of the coating of the base of GaLiO Corten is a natural process resulting from the characteristics of the Corten steel which the fireplace is made of. It is an additional protective layer of the appliance against the negative influence of unfavorable weather conditions.
- Other parts of the GaLiO Corten fireplace are made of stain resistant material.
- Never leave a turned on GaLiO Corten without supervision.
- The GaLiO Corten fireplace needs to be installed in a place inaccessible for children, unauthorised persons or animals for the direct contact with the flame or hot parts of the device to be impossible.
- In case of heavy wind the GaLiO Corten fireplace needs to be immediately turned off and one needs to wait until the heavy wind passes.
- In case of noticing any sort of gas leaks the fireplace as well as the main valve of the gas cylinder need to be turned off.
- After use turn off the gas cylinder valve.

2.1 Safety instruction regarding the use of the gas cylinders.

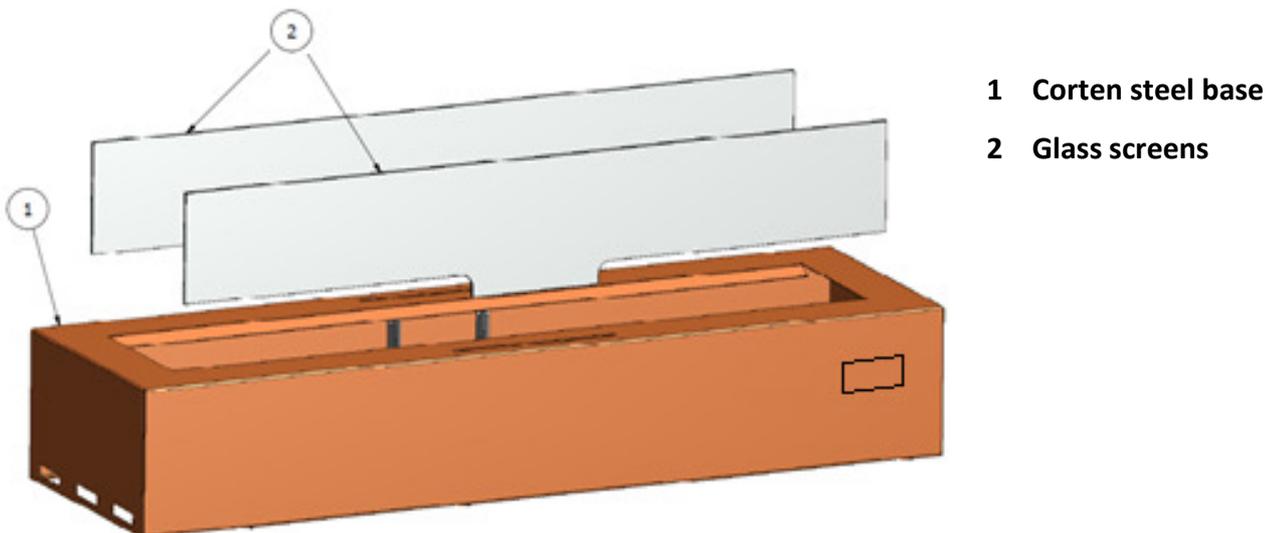
- Use only the type of gas and pressure specified by the manufacturer.
- The gas cylinders should always be placed in a vertical position – during use and transport.
- Always store the gas cylinder in an easily accessible place to allow its immediate turn-off.
- During the installation process do not allow an open flame or any ignited object to reach the gas cylinder.
- The gas cylinder should be in a distance not shorter than 1,5 metres away from the GaLiO Corten fireplace.
- Leaks should be found with the use of a cleaning liquid and water. If bubbles form on the surface that means that there's an existing leak.
- Always use a pressure regulator between the gas bottle and the device. Replace the pressure regulator every 5 years. The allowed pressures are: 30mbar, 37mbar (recommended), 50 mbar. Use only regulators complying with the European EN16129 Norm.
- Use only approved and certified gas connection linkage. Replace the linkage every 2 years.
- The elastic linkage connecting gas to the fireplace is to be led away from sharp edges and hot surfaces. Refrain from bends and twists of the elastic connection on its full length.
- Remember that the LPG bottle should be stored in a well-ventilated place. LPG gas is heavier than air and its accumulation near the bottom surface may generate an explosive mixture.
- The housing in which the LPG bottle is (optionally) placed needs to have an appropriate ventilation. The housing needs to have an upper ventilation slot above the top of the bottle (of an area min 1/100 of the area of the base of the housing) and a lower ventilation slot (of an area min 1/50 of the area of the base of the housing).
- The gas cylinder needs to be shut if the fireplace is not being used.
- Filling the gas cylinders is to be commissioned to certified gas filling stations.
- Replacement of empty cylinders for full ones is to be conducted only in authorised locations.

3. INSTALLATION

3.1. Box contents

- 1x complete Galio Corten gas fireplace
- 2x Tempered glass screen
- 1x Touch panel (installed)
- 4x AA Batteries
- 4x bag of decorative stones
- 1x 4 metre rubber gas linkage – installed (only LPG version)
- 1x pressure regulator (37mbar) – installed (only LPG version)
- 1x Euro Set (only LPG version)
- 1x magnetic gripper
- 1x installation manual and user's manual

3.2. Outline of the device



3.3. Unboxing and installation

- The contents of the boxes need to be carefully unwrapped from the foam foil.
- Remove the bags with decorative stones from the burner reservoir and place them away from it.
- Remove the Styrofoam placed on the unit.
- Carefully lift the appliance and pull out the glass shield wrapped in cardboard from the inside of the Galio Corten.
- Check the completeness of the elements with the contents list.
- Make sure that the device nor its elements weren't damaged during the transportation (if they were, notify the supplier).
- Place Galio Corten on a flat, paved surface outside of the building, preferably on the place of final installation. Leave sufficient space on the side of the appliance where control panel is located (minimum 1 m).
- The decorative stones are to be scattered evenly around the reservoir to completely cover the burner of the fireplace.
- **WARNING!!!** The stones may not cover or be placed inside the device protecting the ignition unit (Photo 1).

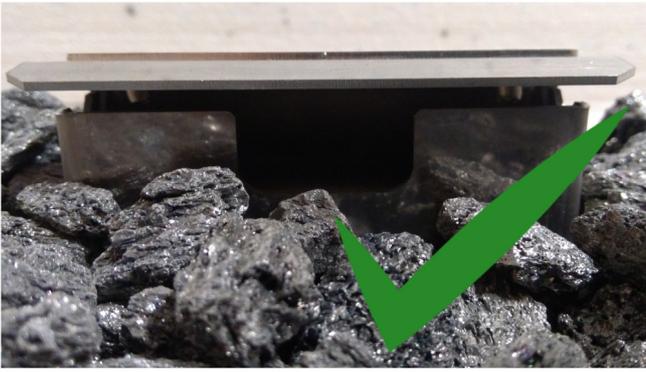


Photo 1

- Install carefully the side glass shields (See point 3.4).
- In the case of GaLiO Corten powered with natural gas, to obtain the optimum image of the flame, cover the burner with a single layer of decorative stones leaving some spaces uncovered of approximately every 10 cm (Photo 2).



Photo 2

- If all the points were completed according to the instruction the gas bottle can be now connected (See point 3.5).

3.4. Installation of glass screens

- Carefully remove cardboard and foam foil from the glass screens.
- Remove all contaminations from the glass shields which could burn out on the glass during operation of the GaLiO Corten (in particular fingerprints).
- Install glass shields in the corresponding slots on the appliance as shown on Figure 2.



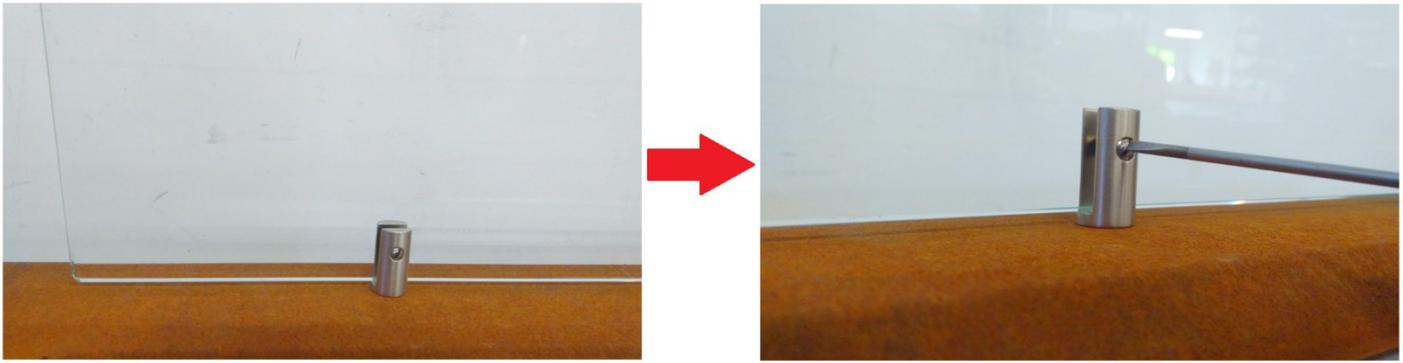


Figure 2

- Remove the glass shield only in case of damage of the glass.

3.5. Gas cylinder montage (only LPG version)

- The gas linkage attached to the device allows to place the gas bottle maximally 3 meters away from the connected control panel, however it cannot be placed nearer to the device than 1,5 meters.

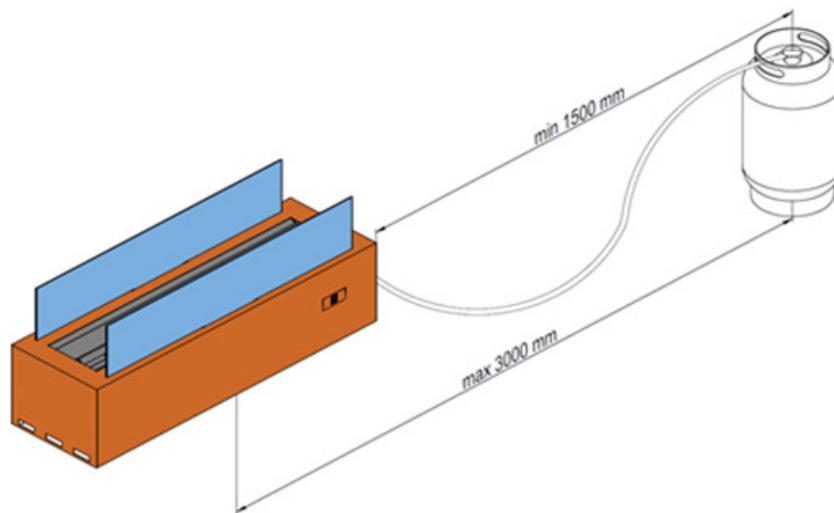


Figure 3

- The optional housing for the gas bottle cannot be airtight and has to be correctly ventilated. The housing needs to have an upper ventilation slot above the top of the bottle (of an area min 1/100 of the area of the base of the housing) and a lower ventilation slot (of an area min 1/50 of the area of the base of the housing). The dimensions of the housing may vary to accommodate different types and dimensions of the gas bottles however they also have to be sufficient for hassle-free installation of the gas bottle.

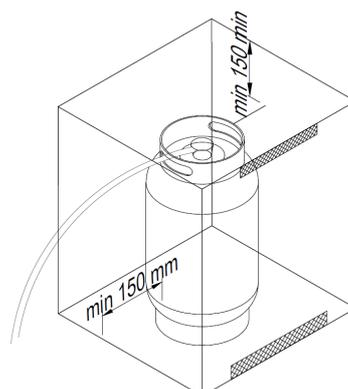


Figure 4

3.6. Installation of the gas linkage

WARNING!!! The montage and service needs to be conducted by a qualified professional, a company or the gas supplier.

Before proceeding with the connection of the gas cylinder to the fireplace all activity regarding the correct placement and installation of the GaLiO Corten needs to be already performed. Place the gas linkage away from hot or sharp edges and make sure it is not twisted.

3.6.1. Natural gas connection

First and foremost, make sure that the connecting device is designed to supply a gas suitable for the type placed in the gas installation. All necessary information regarding the desired parameters of the gas are found on the rating plate of the device. Before connecting the gas supply, it is necessary to blow them to remove any remaining metal filings and other contaminants from inside. Automatic gas control system should be protected from moisture and dust. These factors may cause irreparable damage to the individual components. The pipe supplying gas to the fireplace should be equipped with a ball valve with a recommended diameter of 1/2 inch. The individual elements of the gas installation cannot be sealed using Teflon tape or PTFE tape.

The gas valve on the gas pipe must be installed in accordance with applicable national regulations. Before connecting the gas, make sure that the gas pipes and connections have no dirt. Gas connection is finished with external thread 3/8 ". Regarding gas connection, the following requirements shall apply:

- You must use the gas pipe with the correct dimensions, so there is no pressure loss.
- Ball gas valve should be installed in an easily accessible place and have the necessary CE mark.

3.6.2. Connection and replacement of the gas cylinder (LPG version)

The GaLiO Corten is delivered together with an elastic gas linkage which, on one end is connected to the valve of the device and on the other end to the 37mbar regulator (in the twist-on version) ready to be connected to the gas cylinder. One needs to control the expiry date of both of the regulator as well as the gas linkage and if necessary (for instance: broken, cut, scratched linkage) replace the components for new ones according to national standards and norms.

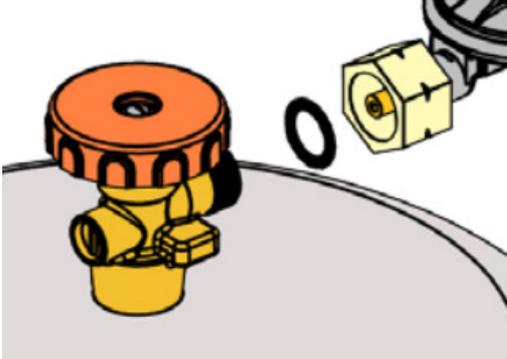
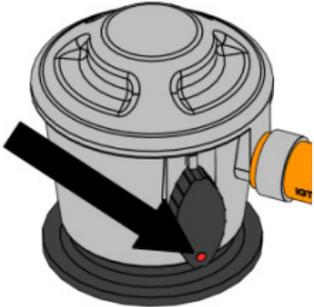
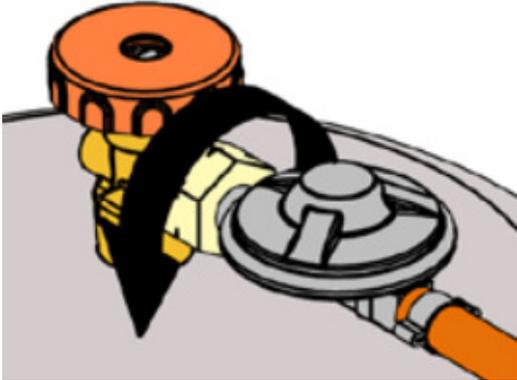
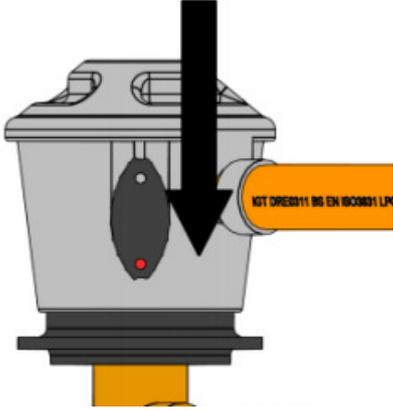
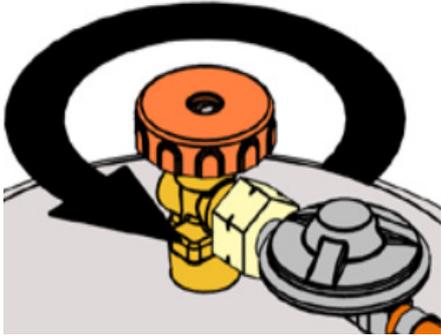
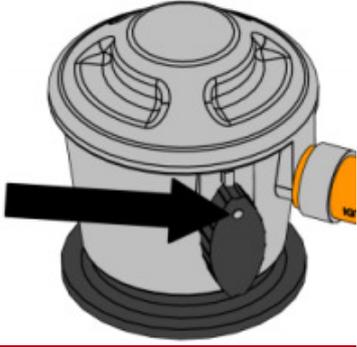
The GaLiO Corten fireplace can use metal or steel bottles or composite bottles filled with propane-butane gas or propane gas. This device features a twist-on regulator with current pressure of 37mbar. It can be replaced into a regulator with a quick-release with pressure regulator of 37 mbar.

WARNING!!! NEVER use an unstable gas connection or a regulator for other gas pressure.

Gas cylinders have two types of connectors:

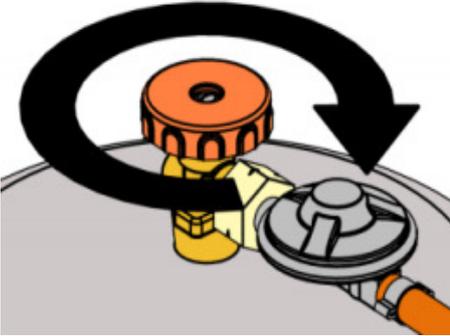
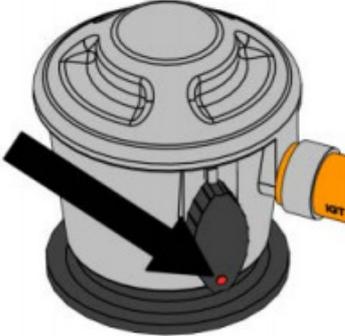
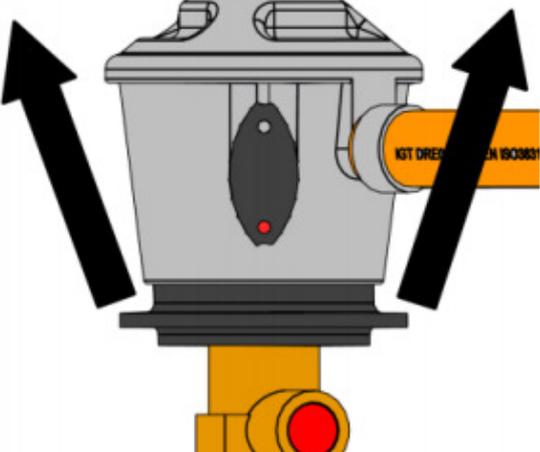
- Twist-on connection: The most important thing is the black seal. Always check if the seal is present and that it hasn't been damaged during the gas cylinder replacement. Some connections have a knob to fasten them in place while others require the use of a wrench. Tighten securely (left thread). Using the tool pay attention not to fasten the connection too tightly as this may damage the seal.
- Quick-release: For this type of connection no tool is required. On/off regulation of gas connection is made through a switch on the regulator or on a special connector. In case of using a connector with a thread regulator of an old type put a special emphasis on checking if the connecting nut has been tightly fastened with the help of wrench.

Gas cylinder connection

| Twist-on connection | Quick-release |
|--|---|
| <ol style="list-style-type: none"> 1. Check if the bottle valve is TURNED OFF turning it clockwise 2. Remove the protection tip and store it for later use. | <ol style="list-style-type: none"> 1. Remove the protection tip. Do not use any tools, leave the tip hanging freely. |
| <ol style="list-style-type: none"> 3. Before making the connection check if the black seal is not damaged.  | <ol style="list-style-type: none"> 2. Make sure all the taps on the gas device are closed and if the switch is in the OFF position.  |
| <ol style="list-style-type: none"> 4. Fit the connecting nut to the cylinder with the use of a correct wrench or the connecting knob. (left thread) Do not allow the gas bottle connectors to be fastened too tightly.  | <ol style="list-style-type: none"> 3. Place the quick-release regulator on the valve and press it down hard. If the switch is correctly turned off you will hear a characteristic click.  |
| <ol style="list-style-type: none"> 5. When the gas flow is required turn the valve of the bottle counter-clockwise.  | <ol style="list-style-type: none"> 4. To let the gas flow in turn the switch into the ON position (or into the flame image).  |

- Place the gas bottle in a correct distance from the fireplace (min 1,5 metres away).
- **WARNING!!!** Check the gas connection for leakage. If anything suggests a leak is present (for instance a characteristic gas smell) close the gas bottle valve and under no circumstances turn the device on before removing the leak. (See point 5.1).
- After removing the leak one may open the gas bottle valve again.

Disconnection of the gas cylinder

| Twist-on connection | Quick-release |
|--|--|
| 1. Turn off the GaLiO Corten – put it into the OFF position. The main and pilot burner need to be turned off. | |
| 2. Turn the bottle valve into the OFF position (clockwise).  | 2. Turn the switch into the OFF position.  |
| 3. NEVER DO NOT unmount the regulator (or connecting nut) when the bottle valve is open. 4. TAKE OFF the regulator (or the connecting nut) with the use of a wrench or a connecting knob.  | 3. Take off the quick-release regulator by pressing the switch horizontally and simultaneously pulling the whole regulator upwards.  |
| 5. REPLACE the linkage closer or cap on the empty or partially full bottle if it's not being used. | 4. REPLACE the tightening cap on an empty or partially full bottle if it's not being used. |

3.6.3. Adapter for the gas cylinder connection (LPG version)

When the thread of the installed pressure regulator does not fit into the thread on the valve of the gas cylinder, it is necessary to use an appropriate adapter that is delivered with the device.



- 1 - Italy, Switzerland: external thread M 10 x 1;
- 2 - Italy, Greece, Austria, Slovenia: internal thread W20X1/14 LH;
- 3 - United Kingdom, Finland, Iceland, Norway, Portugal, Sweden: external thread M14x1,5;
- 4 - Belgium, United Kingdom, France, Netherlands, Ireland, Croatia, Lithuania, Luxembourg, Macedonia, Montenegro, Serbia, Slovakia, Slovenia, Switzerland, Spain, Czech Republic: internal thread W21,8x1/14 LH.

3.6.4. Regulator replacement (LPG version)

| | |
|--|--|
| <ol style="list-style-type: none"> 1. You always need to use a pressure regulator between the gas bottle and the device. Replace the pressure regulator every 5 years. Allowed pressures: 30 mbar, 37 mbar (recommended), 50 mbar. Use only the redactors that comply with the EN16129 European Norm. 2. Turn off the GaliO Corten – the „OFF” position. The main burner and the pilot burner need to be turned off. 3. Disconnect the regulator from the gas bottle (description above). | |
| <ol style="list-style-type: none"> 4. Loosen the metal clamp with the use of a screwdriver (philips) or a flat wrench. |  |
| <ol style="list-style-type: none"> 5. Move the clamp away from the stub of gas regulator. |  |
| <ol style="list-style-type: none"> 6. Take off the linkage from the stub of regulator. |  |

7. Attach a new linkage on the stub of regulator.



8. Move the clamp into the stub again and tighten it. **WARNING!** In the event of visible damage on the clamp, replace it for a new one.



4. OPERATING INSTRUCTIONS

4.1. General Notes

The GaLiO Corten fireplace is equipped with GV60 gas valve with a built-in ignition for the pilot flame. The flame height of the main burner, as well as Start and Stop of the appliance, is controlled by Touch Panel located on the corten base.



Photo 3: Touch Panel

4.2. Replacing the batteries

If the batteries are inserted incorrectly, the electronics or drive may be irreparably damaged. Only replace the batteries when the appliance has been completely switched off.

NOTE: If the appliance is equipped with a 230 VAC connection, no batteries are present in the receiver.

The batteries are placed in two containers (2 batteries in each container) located at the bottom of the shorter side of Galio Corten. (See Photo 4).



Photo 4: Receiver batteries containers

- Unscrew the cover of the first battery container with a wide screwdriver or a coin.



Photo 5: Cover of the batteries container

- Using the magnetic gripper (delivered together with the device), remove the first battery from the container.



Photo 6: Removing the first battery using the magnetic gripper

- To remove the second battery, insert the magnetic gripper into the battery container.



Photo 7: Removing the second battery from the container

- Place the new batteries into the container. **WARNING!** Remember about proper polarization of the batteries.

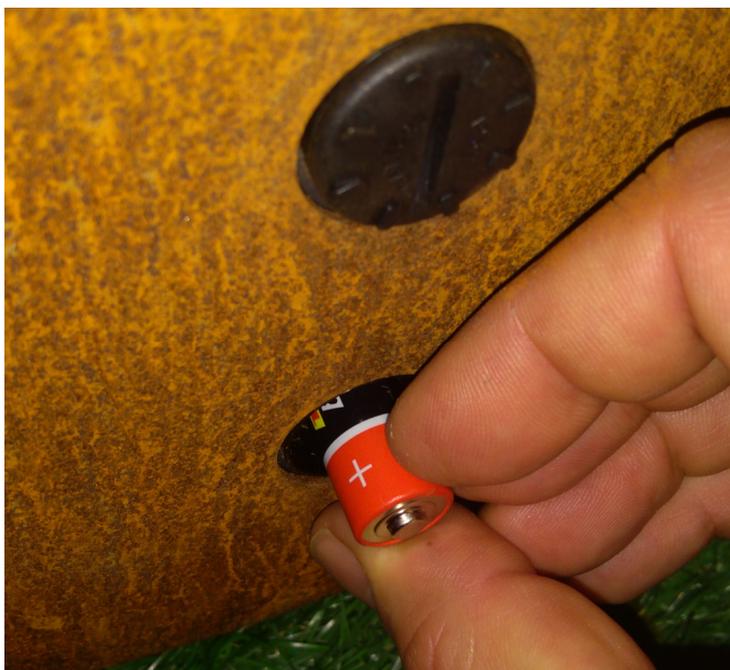


Photo 8: Placing the battery in the container

- Screw the cover of the batteries container.



- Repeat the same procedure for changing the batteries in the second container.

4.3. Operating

GaLiO Corten is operated by Touch Panel placed on the corten base.



Photo 8: Touch Panel

To Turn ON Appliance

- Press **ON-OFF** button (see Photo 8) until two short beeps confirm the start sequence has begun; release button.
- Once pilot ignition is confirmed, there is main gas flow.

Standby Mode (Pilot Flame)

- Press and hold  (small flame) button to set appliance at pilot flame.

To Turn OFF Appliance

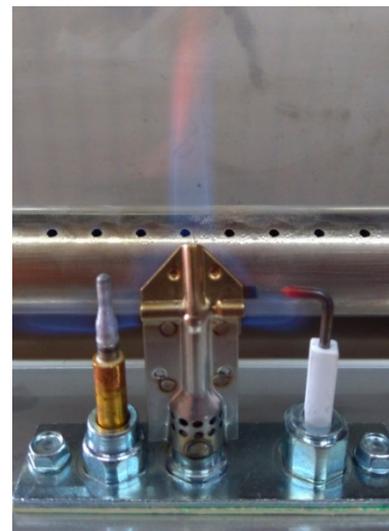
- Press **ON-OFF** button.

Flame Height Adjustment

- Press and hold  (large flame) button to increase flame height.
- Press and hold  (small flame) button to decrease flame height or to set appliance at pilot flame.

WARNING!!!

- **Under conditions of increased humidity (rain, breeze, fog, dew, etc.), there may be some temporary problems with switching on the fireplace. This is a normal phenomenon associated with the dampening of the ignition element.**
- **Before switching on the fireplace, wait until the ignition element has dried completely.**
- **You can speed up this process by blowing the pilot flame with compressed air to remove the accumulated moisture. The properly fired pilot flame consist of 3 smaller parts.**



4.3.1. Automatic Turn Down To Pilot

Receiver Overheating

- Powered by mains adapter: The valve turns to pilot flame if the receiver temperature is higher than 176 °F (80 °C). If batteries are installed in the receiver in this configuration the temperature must not exceed 60 °C.
- Powered by batteries and/or connected to the V module: The valve turns to pilot position if the temperature in the receiver is higher than 140 °F (60 °C).

NOTE: When the receiver temperature is below 140 °F (60 °C), the main burner can be turned ON manually.

4.3.2. Automatic Shut Off

Low Battery Receiver

With low battery power in the receiver the system shuts off the fire completely. This will not happen if the power supply is interrupted.

On-Demand Pilot

- This green feature eliminates gas energy consumption during extended appliance inactivity. When the appliance is inactive for an extended period of time the system automatically extinguishes the pilot. This feature helps the consumer realize cost benefits by automatically eliminating energy consumption during non-heating months and limited use.
- The programmed length of inactivity to activate the system is specified by the appliance manufacturer and cannot be altered in the field.

5. TESTING

WARNING!!! NEVER TURN ON THE DEVICE IF THE CHARACTERISTIC SMELL OF GAS IS PERCEPTIBLE.

If you smell gas during the operation of the fireplace turn off the device immediately and cut off the gas supply from the gas cylinder by shutting its valve.

5.1 Checking for gas leaks.

- Check if all connections are airtight.
- To do that apply all connections with soapy water (or water with another foamy substance) or with a professional spray for leak detection.
- If air-bubbles are present that means the connection has a leak.
- Remove the leaks in the identified spaces.
- Check for leaks once again.
- After the inspection dry the inspected connections.
- The device may only be used again after all leaks are removed.
- **If the problem happens again please contact the dealer.**

5.2 Checking the flame appearance.

- Burn the GaLiO Corten on max flame height and check the appearance of the flame.
- The flame should be linear and evenly placed on the whole length of the main burner.
- If visible gaps are present or there are substantial differences in flame height turn off the fireplace and after the device is cooled adjust the placement of decorative stones in such a way for them to be evenly placed on the whole surface of the main burner.
- **WARNING!!!** Remember not to cover the cover, which houses the ignition and the pilot flame, with stones.
- Turn on the fireplace and check the appearance of the flame once again.

6. MAINTENANCE AND UPKEEP

We recommend cleaning the pilot flame and the main burner unit before the device is started again after its been removed from storage during the winter period.

6.1. Testing and cleaning

Please check and clean if necessary:

- The main burner - if necessary, remove broken parts of stones and the existing dust.
- Pilot burner and thermo-couple (if necessary, remove the existing sediment). In the event of visible damage contact your dealer.
- Igniter - gap between igniter and pilot flame should not be bigger than 5 mm.
- Glass screens – check for dirt smudges or possible scratches or cracks. If cracks are present replace the glass screen for a new one. To conduct this contact your dealer.
- Gas linkage and pressure regulator (in case their expiry date is invalid replace these ancillaries for new ones).
- If you encountered problems with the regulator, gas linkage, burner or regulation valves do not try to fix these parts. Contact a sales person, an authorised service or an importer in order to acquire spare parts. To ensure the device is working efficiently use only original spare parts.

6.2. Glass cleaning

Most of the existing types of smudges may be wiped with a dry cloth. In case of more substantial smudge you may use liquids normally applied to ceramic tiles or windows. Always dry the glass screen to avoid damp patches which could irreversibly embed into the glass.

WARNING!!! Avoid leaving fingerprints on the glass. They will be embedded into the glass and you will not be able to clean them.

7. TROUBLESHOOTING

Warning! Montage, upkeep and service need to be conducted by a qualified professional with appropriate qualification, an appropriate company or the gas supplier.

| PROBLEM | POSSIBLE CAUSE | CORRECTIVE ACTION |
|---|---|---|
| SMELL OF GAS | CLOSE THE VALVE ON THE GAS CYLINDER IMMEDIATELY. DO NOT USE THE DEVICE UNTIL LEAKS HAVE BEEN REMOVED. | |
| Leak detected at cylinder, regulator or other connection. | 1. A loose regulator linkage. 2. Leak in the gas linkage, in the regulator or on the gas knobs. | 1. Tighten and test it. 2. Report this issue to service. |
| Burner does not ignite | 1. The bottle is empty. 2. Igniter linkage is not connected. 3. No ignition spark. 4. The igniter electrode is placed incorrectly opposite the igniter. 5. Gas nozzles are blocked. 6. Gas linkage is twisted. 7. Pressure regulator link is loose. | 1. Replace Gas Cylinder. 2. Connect the igniter linkage. 3. Replace igniter. 4. Realign electrode and clear any surrounding debris from area. 5. Unmount burner, clean the nozzle. 6. Straighten the linkage. Keep the linkage away from the housing. 7. Tighten the link. Check for leaks. |

| | | |
|---|---|--|
| Igniter Not Working | 1. Igniter wire not connected. 2. Electrode misaligned on pilot burner 3. Igniter malfunction | 1. Ensure pilot electrode wire is connected. 2. Realign electrode and clear any surrounding debris from area. 3. Replace Igniter |
| Low efficiency, „cracking” sounds | 1. The bottle is empty. 2. The nozzles of the burner are blocked. | 1. Replace Gas Cylinder. 2. Unmount the burner, clean the nozzle. |
| Thumping sounds made by the regulator. | The cylinder valve has opened rapidly. | Unfasten the bottle valve slowly. |
| A vivid/ bright orange and smoky flame of the burner. | Holes blocked in the apparatus producing the gas and air mixture. | Unmount the burner and clean/unblock the apparatus’ holes. |

8. TECHNICAL SPECIFICATION

| Gas category | | I3B/P(30); I3P(30); I3+(28-30/37) | I3B/P(37); I3P(37); | I3B/P(50); I3P(50); | I2E(20); I2H(20); |
|-------------------------------------|-------------------|--------------------------------------|------------------------|------------------------|----------------------|
| Device type | | A1 Outdoor | A1 Outdoor | A1 Outdoor | A1 Outdoor |
| Reference gas | | G30/G31 | G30/G31 | G30/G31 | G20 |
| Net input (Hi) | kW | 10,3 | 11,8 | 12,9 | 9,4 |
| Input pressure | mbar | 30 | 37 | 50 | 20 |
| Gas flow at 15°C and 1013 mbar | m ³ /h | ----- | ----- | ----- | 1,0 |
| Gas flow at 15°C and 1013 mbar | kg/h | 0,81 | 0,93 | 1,02 | ----- |
| Burner pressure at max flame height | mbar | 22,2 | 27,3 | 35,4 | 11,0 |
| Nozzle of the main burner | mm | 2,2 | 2,2 | 2,2 | 2,7 |
| Pilot unit | | G30-ZP2M-L | G30-ZP2M-L | G30-ZP2M-L | G30-ZP2M-L |
| Gas control valve | | Mertik GV 60 | Mertik GV 60 | Mertik GV 60 | Mertik GV 60 |
| Gas linkage | | Ø9mm | Ø9mm | Ø9mm | External 3/8” |

9. MANUFACTURER’S CONTACT DETAILS

Company Name: Planika Sp. z o.o.
Address: Bydgoska 38
86-061 Brzoza
Poland
Telephone: + 48 52 364 11 60
Fax: + 48 52 364 11 70